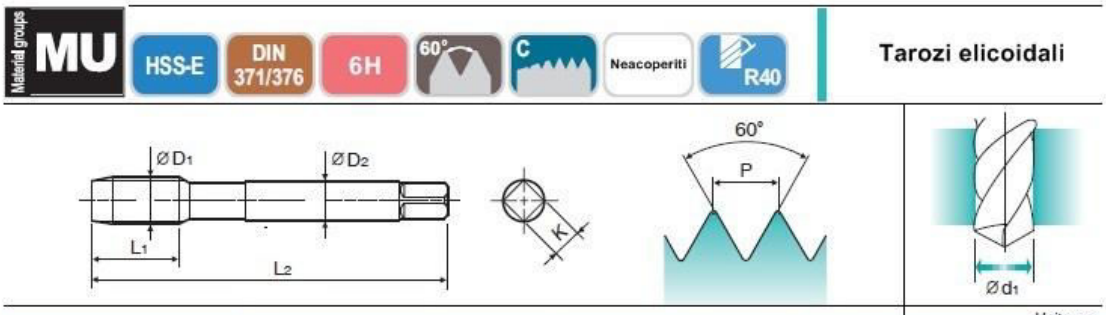
Tarozi HSS elicoidali:

► Pentru o utilizare intr-o gama variata de tipuri de materiale

► Tarozi de o inalta precizie si calitate

DIN 371

DIN 376



Unit : mm

M	P	Cod	L activ	L totala	Ø coada	marime patrat	Ø burghiu	Stoc
ØD1	P		L1	L2	ØD2	K	Ød1	
M2	× 0.4	TC804136	8	45	2.8	2.1	1.6	0
M2.2	× 0.45	TC804156	8	45	2.8	2.1	1.75	0
M2.3	× 0.4	TC804196	8	45	2.8	2.1	1.9	0
M2.5	× 0.45	TC804176	9	50	2.8	2.1	2.05	0
M2.6	× 0.45	TC804496	9	50	2.8	2.1	2.1	0
M3	× 0.5	TC804206	6	56	3.5	2.7	2.5	4
M3.5	× 0.6	TC804226	7	56	4	3	2.9	0
M4	× 0.7	TC804246	7	63	4.5	3.4	3.3	0
M4.5	× 0.75	TC804266	8	70	6	4.9	3.7	0
M5	× 0.8	TC804286	8	70	6	4.9	4.2	1
M6	× 1.0	TC804316	10	80	6	4.9	5	2
M7	× 1.0	TC804346	10	80	7	5.5	6	0
M8	× 1.25	TC804366	13	90	8	6.2	6.8	2
M9	× 1.25	TC804396	13	90	9	7	7.8	0
M10	× 1.5	TC804426	15	100	10	8	8.5	2
M11	× 1.5	TC804466	17	100	8	6.2	9.5	0
M12	× 1.75	TC804506	18	110	9	7	10.2	2
M14	× 2.0	TC804546	20	110	11	9	12	2
M16	× 2.0	TC804606	20	110	12	9	14	3
M18	× 2.5	TC804656	25	125	14	11	15.5	0
M20	× 2.5	TC804706	25	140	16	12	17.5	0
M22	× 2.5	TC804746	25	140	18	14.5	19.5	0
M24	× 3.0	TC804786	30	160	18	14.5	21	0
M27	× 3.0	TC804866	30	160	20	16	24	0
M30	× 3.5	TC804946	35	180	22	18	26.5	0

Materiale in care se poate lucra:

Unit : N/mm²

◎ : Excellent ○ : Bun

Steel < 400	Steel < 700	Steel < 850	St. Alloy < 850	St. Alloy ≤ 1200	St. Alloy > 1200	INOX Free < 850	INOX Aust. < 850	INOX < 1000	GG Cast < 500	GG Cast < 1000	GGG Cast < 700	GGG Cast < 1000	Ti < 700	Ti Alloy < 900
◎	◎	◎	◎	◎		◎	◎	◎	◎	◎	◎	◎	◎	○

Ti Alloy ≤ 1300	Ni < 500	Ni Alloy < 900	Ni Alloy ≤ 1400	Cu < 350	Cu Alloy Short	Cu Alloy Long	Cu-Al-Fe < 1500	Al / Mg < 350	Al Wrought	Al Si≤10%	Al Si>10%	Plastic Thermosoft	Plastic Thermoset	Plastic FRP
	◎	○		◎	◎	◎			◎	◎	◎			